



Ressler Enterprises, Inc. dba Peiffer Machine Services
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Capability Statement

Ressler Enterprises, Inc. dba Peiffer Machine Services, specializes in **machine tool servicing**, as well as **custom machining** and the **manufacture of machines**. Established in 1956, Peiffer’s commitment to **“Jobs Done Right”** has earned the Company a loyal following among customers and employees alike.

Company Identification & Designations

CAGE CODE: 5U495
DUNS: 002376218
Company Status: C-Corporation, Non Tax Exempt; Small Business Concern
Incorporation Date: May 1, 1974
Business Origination: 1956
Service Area: Nationwide
NAICS: 333517, 332710, 811310, 333999
SIC: 3541, 3599, 7699, 3569
PSC: J034
FSC: 3419, 3695

Key Customers

<u>Department of Defense (DOD)</u>	<u>Sales Volume / Year</u>
DLA Aviation - Mechanicsburg, PA	\$50K / 2013
Marine Corps Air Station - Cherry Point, NC	\$537K / 2012
Marine Corps Base - Quantico, VA	\$62K / 2014
Naval Support Activity - Bethesda, MD	\$63K / 2011
<u>Public/Private Sector</u>	<u>Sales Volume / Year</u>
Alcoa	\$187K / 2013-14
Areva	\$86K / 2013-14
Carpenter Technology	\$335K / 2013-14
CNH America	\$226K / 2013-14
Crosby Group	\$83K / 2014
Duke Energy	\$179K / 2013-14
GE Aircraft Engines	\$1.1M / 2013-14
Phillips 66	\$65K / 2013-14
Pratt Whitney	\$206K / 2013-14
SinclairWyoming Refining Co.	\$79K / 2014
Star Iron Works	\$153K / 2014

Company Capabilities

Machine Tool Services

Machine Tool Rebuild, Remanufacture, Repair
 On-site Machine Repair, Field Service
 CNC Control Retrofit
 Preventive Maintenance Programs
 Machine Inspections
 Installation, Mechanical Level and Alignment
 Laser Level, Alignment, and Calibration
 Machine Way Repair, Way Liner Replacement
 Hand Scraping (*Machine Ways*)
 DRO and Linear Scale Installation
 Lubrication System Upgrade and Controllers
 Ball Screw Repair and Replacement
 Spindle Repair

Machine Manufacturing Services

Custom Parts Manufacturing
 Custom Assembly (*mechanical, electrical, pneumatics and/or hydraulics; whole or sub-assembly work*)
 Custom Machine Building
 CNC Precision Machining
 Manual Machining
 Welding and Painting
 Electrical Panel Building
 Reverse Engineering
 R&D and Engineering Support