



Ressler Enterprises, Inc. dba Peiffer Machine Services
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Capability Statement

Ressler Enterprises, Inc. dba Peiffer Machine Services, specializes in **machine tool servicing**, as well as **custom machining** and the **manufacture of machines**. Established in 1956, Peiffer's commitment to **"Jobs Done Right"** has earned the Company a loyal following among customers and employees alike.

Company Identification & Designations

CAGE CODE: 5U495
DUNS: 002376218
Company Status: C-Corporation, Non Tax Exempt; Small Business Concern, Woman-Owned
Incorporation Date: May 1, 1974
Business Origination: 1956
Service Area: Nationwide
NAICS: 333517, 332710, 811310, 333999
SIC: 3541, 3599, 7699, 3569
PSC: J034
FSC: 3419, 3695

Key Customers

Government Sector

| | |
|--|-----------------|
| DLA Aviation - Mechanicsburg, PA | \$50K / 2013 |
| Federal Bureau of Investigation - Quantico, VA | >\$5K / 2015 |
| Marine Corps Air Station - Cherry Point, NC | \$537K / 2012 |
| Marine Corps Base - Quantico, VA | \$62K / 2014 |
| U.S. Bureau of Engraving - Washington DC | >\$5K / 2014-15 |
| U.S. Military Academy - West Point, NY | >\$5K / 2015 |

Sales Volume / Year

Public/Private Sector

| | |
|-----------------------------------|------------------|
| Arconic (formerly ALCOA) | \$490K / 2013-16 |
| Carpenter Technology | \$429K / 2013-16 |
| Duke Energy | \$667K / 2013-16 |
| GE Aircraft Engines | \$2.0M / 2013-16 |
| Pratt & Whitney | \$399K / 2015-16 |
| Sinclair Wyoming Refining Company | \$200K / 2014-15 |
| SKF USA | \$171K / 2015-16 |
| Star Iron Works | \$670K / 2014-16 |
| Union Pacific Railroad | \$112K / 2016 |
| Voith Siemens | \$170K / 2015-16 |

Sales Volume / Year

Company Capabilities

Machine Tool Services

- *Machine Tool Rebuild, Remanufacture, Repair
- *On-site Machine Repair, Field Service
- *CNC Control Retrofit
- *Preventive Maintenance Programs
- *Machine Inspections
- *Installation, Mechanical Level and Alignment
- *Laser Level, Alignment, and Calibration
- *Machine Way Repair, Way Liner Replacement
- *Hand Scraping (*Machine Ways*)
- *DRO and Linear Scale Installation
- *Lubrication System Upgrade and Controllers
- *Ball Screw Repair and Replacement
- *Spindle Repair

Machine Manufacturing Services

- *Custom Parts Manufacturing
- *Custom Assembly (*mechanical, electrical, pneumatics and/or hydraulics; whole or sub-assembly work*)
- *Custom Machine Building
- *CNC Precision Machining
- *Manual Machining
- *Welding and Painting
- *Electrical Panel Building
- *Reverse Engineering
- *R&D and Engineering Support