



**Ressler Enterprises, Inc. dba Peiffer Machine Services**  
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## Capability Statement

Ressler Enterprises, Inc. dba Peiffer Machine Services, specializes in **machine tool servicing**, as well as **custom machining** and the **manufacture of machines**. Established in 1956, Peiffer’s commitment to **“Jobs Done Right”** has earned the Company a loyal following among customers and employees alike. In 2017, the Company expanded to include an additional shop **location in North Carolina** to better service customers in the southeast region of the United States.

### Company Identification & Designations

**CAGE CODE:** 5U495  
**DUNS:** 002376218  
**Company Status:** C-Corporation, Non Tax Exempt; Small Business Concern, Woman-Owned  
**Incorporation Date:** May 1, 1974  
**Business Origination:** 1956  
**Service Area:** Nationwide  
**NAICS:** 333517, 332710, 811310, 333999  
**SIC:** 3541, 3599, 7699, 3569  
**PSC:** J034  
**FSC:** 3419, 3695

### Key Customers

#### Government Sector

DLA Aviation - Mechanicsburg, PA	\$50K / 2013
Federal Bureau of Investigation - Quantico, VA	>\$5K / 2015
Marine Corps Air Station - Cherry Point, NC	\$537K / 2012
Marine Corps Base - Quantico, VA	\$62K / 2014
U.S. Bureau of Engraving - Washington DC	>\$5K / 2014-15
U.S. Military Academy - West Point, NY	>\$5K / 2015

#### Sales Volume / Year

#### Public/Private Sector

Amsted Rail	\$223K / 2016-17
Arconic (formerly ALCOA)	\$531K / 2013-17
Carpenter Technology	\$430K / 2013-17
Duke Energy	\$1.1M / 2013-17
GE Aircraft Engines	\$2.1M / 2013-17
Mack Trucks	\$285K / 2015-17
Pratt & Whitney	\$410K / 2015-17
Schott North America	\$287K / 2015-17
Star Iron Works	\$1.2M / 2014-17
Union Pacific Railroad	\$173K / 2016-17

#### Sales Volume / Year

### Company Capabilities

#### Machine Tool Services

- \*Machine Tool Rebuild, Remanufacture, Repair
- \*On-site Machine Repair, Field Service
- \*CNC Control Retrofit
- \*Preventive Maintenance Programs
- \*Machine Inspections
- \*Installation, Mechanical Level and Alignment
- \*Laser Level, Alignment, and Calibration
- \*Machine Way Repair, Way Liner Replacement
- \*Hand Scraping (*Machine Ways*)
- \*DRO and Linear Scale Installation
- \*Lubrication System Upgrade and Controllers
- \*Ball Screw Repair and Replacement
- \*Spindle Repair

#### Machine Manufacturing Services

- \*Custom Machine Building
- \*Custom Assembly (*mechanical, electrical, pneumatics and/or hydraulics; whole or sub-assembly work*)
- \*Custom Parts Manufacturing
- \*CNC Precision Machining
- \*Manual Machining
- \*Welding and Painting
- \*Electrical Panel Building
- \*Reverse Engineering
- \*R&D and Engineering Support