

Capability Statement

Ressler Enterprises, Inc. dba Peiffer Machine Services, specializes in **machine tool servicing**, as well as **custom machining** and the **manufacture of machines**. Established in 1956, Peiffer's commitment to "Jobs Done Right" has earned the Company a loyal following among customers and employees alike.

Company Identification & Designations

CAGE CODE: 5U495

DUNS: 002376218

Company Status: C-Corporation, Non Tax Exempt; Small Business Concern, Woman-Owned

Incorporation Date: May 1, 1974

Business Origination: 1956

Service Area: Nationwide

NAICS: 333517, 811310, 332710, 333999

SIC: 3541, 3599, 7699, 3569

PSC: J034

FSC: 3419, 3695

ISNetworld, ComplyWorks, and BROWZ/Avetta Registered

Company Capabilities

Machine Tool Services

- *Machine Tool Rebuild, Remanufacture, Repair
- *On-site Machine Repair, Field Service
- *CNC Control Retrofit
- *Preventive Maintenance Programs
- *Machine Inspections/Evaluations
- *Machine Disassembly and Installations
- *Laser Level, Alignment, and Calibration
- *Machine Way Repair, Way Liner Replacement
- *Scraping Way Surfaces
- *DRO and Linear Scale Installation
- *Lubrication System Qualification and Install
- *Hydraulic System Repairs/Replacement
- *Electrical Repairs

Machine Manufacturing Services

- *Custom Machine Building
- *Custom Assembly (*mechanical, electrical, pneumatics and/or hydraulics; whole or sub-assembly work*)
- *CNC Precision Machining
- *Manual Machining
- *Welding and Painting
- *Electrical Panel Building
- *R&D and Engineering Support



Machine Types

- Any Brand/Make/Model, Manual/CNC*
- *Lathes
 - *Mills
 - *VTLs
 - *VBM/ HBMs
 - *Grinders (Cylindrical, Surface, Rotary)

Facilities & Equipment

- *25,000 sq. ft. Work Area
- *High Bay for tractor trailer loading/unloading
- * (7) Overhead Cranes to 30-ton capacity; 35-ft. under hook
- *Precision Measuring Equipment
- *Precision Metrology, including: (2) Hamar Lasers, (1) Renishaw Ball Bar, (1) Renishaw Laser Interferometer
- *GTI-220 Vibration & Balancing Analyzer
- *100-ton DAKE Arbor Press
- *SKF Bearing Heater

Learn more and meet our team at:
www.peiffer-machine.com

Key Customers

Public/Private Sector

- ATI Metals
- Arconic/Howmet
- Carpenter Technology
- Exelon Energy
- Fenner Drives
- Gardner Denver
- GE Global Nuclear Fuel
- Husky injection Molding

HYDRO Extrusion

Martin Sprocket & Gear

Philips Healthcare

Star Iron Works

Government Sector

DLA Aviation

US Bureau of Engraving

US Marine Corps/MC Air Station

US Navy/NAVAIR