

Capability Statement

Ressler Enterprises, Inc. dba Peiffer Machine Services, specializes in **machine tool servicing**, including all facets of **machine rebuilding and retrofitting**.

Company Identification & Designations

CAGE CODE: 5U495

DUNS: 002376218

Company Status: S-Corporation, Non Tax Exempt; Small Business Concern, Woman-Owned

Incorporation Date: May 1, 1974

Business Origination: 1956

Service Area: Nationwide

NAICS: 811310, 333517

SIC: 3541, 7699

PSC: J034

FSC: 3419, 3695

Registrations for EHS Compliance:

ISNetworld, Avetta, ComplyWorks, Contractor Compliance

Company Capabilities

Machine Tool Services

- *Machine Tool Rebuild, Remanufacture, Repair
 - ***Machine Tool Way Repair (Grinding/Machining)**
 - ***Hand/Power Scraping Way Surfaces**
 - ***Way Liner Replacement (Turcite, Rulon)**
- *On-site Machine Tool Repair, Field Service
 - ***Control Troubleshooting**
 - ***Electrical Repairs, including Motors/Drives**
 - ***Hydraulic System Repairs/Replacement**

*CNC Control Retrofit

***Certified FANUC Integrators**



*DRO and Linear Scale Installation

*Preventive Maintenance Programs

*Laser Level, Alignment, and Calibration

*Machine Tool Inspections/Evaluations

*Machine Tool Disassembly and Installations

Other/Related Services

*Custom Machine Building

*Custom Assembly (*mechanical, electrical, pneumatics and/or hydraulics; whole or sub-assembly work*)

Affiliated Product Lines



Facilities & Equipment

*25,000 sq. ft. Work Area

*High Bay for tractor trailer loading/unloading

*(7) Overhead Cranes to 30-ton capacity; 35-ft. under hook

*Precision Measuring Equipment

*Precision Metrology, including: (2)

Hamar Lasers, (1) Renishaw Ball Bar,

(1) Renishaw Laser Interferometer

*GTI-220 Vibration & Balancing

Analyzer

*100-ton DAKE Arbor Press

*SKF Bearing Heater

Learn more and meet our team at:
www.peiffer-machine.com

Key Customers

Public/Private Sector

Air Liquide

Burnham/US Boiler

Carpenter Technology

Constellation Energy

Corrosion Materials

Duke Energy

GE Aviation

GE Nuclear Energy

Graham Packaging

Greiner Industries

Husky injection Molding

HYDRO Extrusion

Philips Healthcare

Pratt & Whitney

Rolls-Royce

Stellant Systems

Union Electric Steel

Government Sector

US Marine Corps/MC Air Station

US Navy/NAVAIR