

Capability Statement

Ressler Enterprises, Inc. dba Peiffer Machine Services, specializes in **machine tool servicing**, including all facets of **machine tool repair and rebuild**.

Company Identification & Designations

CAGE CODE: 5U495

DUNS: 002376218

Company Status: S-Corporation,
 Non Tax Exempt; Small Business
 Concern, Woman-Owned

Incorporation Date: May 1, 1974

Business Origination: 1956

Service Area: Nationwide

NAICS: 811310, 333517

SIC: 3541, 7699

PSC: J034

FSC: 3419, 3695

Registrations for EHS Compliance:
*ISNetworld, Avetta, ComplyWorks,
 Contractor Compliance*

Company Capabilities

Machine Tool Services

- *Machine Tool Rebuild, Remanufacture, Repair
 - ***Machine Tool Way Repair (Grinding/Machining)**
 - ***Hand/Power Scraping Way Surfaces**
 - ***Way Liner Replacement (Turcite, Rulon)**
- *On-site Machine Tool Repair, Field Service
- *DRO and Linear Scale Installation
- *Preventive Maintenance Programs
- *Laser Level, Alignment, and Calibration
- *Machine Tool Inspections/Evaluations
- *Machine Tool Disassembly and Installations

Other/Related Services

- *Custom Machine Building
- *Custom Assembly (*mechanical, electrical, pneumatics
 and/or hydraulics; whole or sub-assembly work*)

Affiliated Product Lines



Facilities & Equipment

- *25,000 sq. ft. Work Area
- *High Bay for tractor trailer loading/unloading
- *(7) Overhead Cranes to 30-ton capacity; 35-ft. under hook
- *Precision Measuring Equipment
- *Precision Metrology, including: (2) Hamar Lasers, (1) Renishaw Ball Bar, (1) Renishaw Laser Interferometer
- *GTI-220 Vibration & Balancing Analyzer
- *100-ton DAKE Arbor Press
- *SKF Bearing Heater

Learn more and meet our team at:
www.peiffer-machine.com

Key Customers

Public/Private Sector

- | | |
|----------------------|---------------------------------|
| Air Liquide | Husky injection Molding |
| Burnham/US Boiler | HYDRO Extrusion |
| Carpenter Technology | Philips Healthcare |
| Constellation Energy | Pratt & Whitney |
| Corrosion Materials | Rolls-Royce |
| Duke Energy | Stellant Systems |
| GE Aviation | Union Electric Steel |
| GE Nuclear Energy | <u>Government Sector</u> |
| Graham Packaging | US Marine Corps/MC Air Station |
| Greiner Industries | US Navy/NAVAIR |